

## ■ Greek Symbols

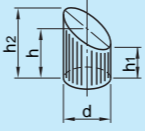
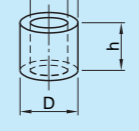
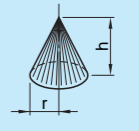
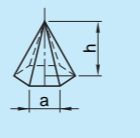
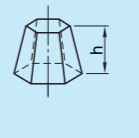
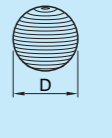
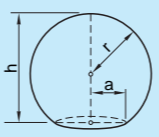
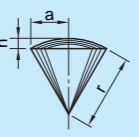
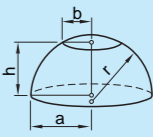
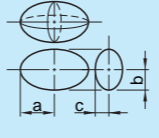
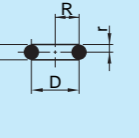
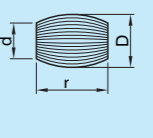
Uppercase	Lowercase	Pronunciation	Conventional Usage	Uppercase	Lowercase	Pronunciation	Conventional Usage
	alpha		Angle, coefficient		omicron		
	beta		Angle, coefficient		pi		Number (3.14159...), angle, symbol of volume( uppercase )
	gamma		Angle, weight per unit area, relation( uppercase )		rho		Radius, density
	delta		Fine difference, density, displacement		sigma		Stress, standard deviation, summation( uppercase )
	epsilon		Fine quantity, distortion		tau		Time constant, time, torque
	zeta		Variable		upsilon		
	eta		Variable		phi		Angle, coefficient, diameter
	theta		Angle, temperature, time		chi		
	iota				psi		Angle, coefficient
	kappa		Rotational radius		omega		Angular velocity = 2 π f
	lambda		Wavelength, characteristic value				Ohm = Unit of electric resistivity( uppercase )
	mu		Coefficient of friction				
	nu		10 <sup>-6</sup> ( micron )				
	xi		Oscillation frequency				
			Variable				

Note: Unless otherwise specified, lowercase letters are the norm.

## ■ Atomic Symbols

Atomic Number	Name	Symbol	Atomic Number	Name	Symbol	Atomic Number	Name	Symbol
1	Hydrogen	H	36	Krypton	Kr	71	Lutetium	Lu
2	Helium	He	37	Rubidium	Rb	72	Hafnium	Hf
3	Lithium	Li	38	Strontium	Sr	73	Tantalum	Ta
4	Beryllium	Be	39	Yttrium	Y	74	Tungsten	W
5	Boron	B	40	Zirconium	Zr	75	Rhenium	Re
6	Carbon	C	41	Niobium	Nb	76	Osmium	Os
7	Nitrogen	N	42	Molybdenum	Mo	77	Iridium	Ir
8	Oxygen	O	43	Technetium	Tc	78	Platinum	Pt
9	Fluorine	F	44	Ruthenium	R	79	Gold	Au
10	Neon	Ne	45	Rhodium	Rh	80	Mercury	Hg
11	Sodium	Na	46	Palladium	Pd	81	Thallium	Tl
12	Magnesium	Mg	47	Silver	Ag	82	Lead	Pb
13	Aluminum	Al	48	Cadmium	Cd	83	Bismuth	Bi
14	Silicon	Si	49	Indium	In	84	Polonium	Po
15	Phosphorous	P	50	Tin	Sn	85	Astatine	At
16	Sulfur	S	51	Antimony	Sb	86	Radon	Rn
17	Chlorine	Cl	52	Tellurium	T	87	Francium	Fr
18	Argon	Ar	53	Iodine	I	88	Radium	Ra
19	Potassium	K	54	Xenon	Xe	89	Actinium	Ac
20	Calcium	Ca	55	Cesium	Cs	90	Thorium	Th
21	Scandium	Sc	56	Barium	Ba	91	Protactinium	Pa
22	Titanium	Ti	57	Lanthanum	La	92	Uranium	U
23	Vanadium	V	58	Cerium	Ce	93	Neptunium	Np
24	Chromium	Cr	59	Praseodymium	Pr	94	Plutonium	Pu
25	Manganese	Mn	60	Neodymium	Nd	95	Americium	Am
26	Iron	Fe	61	Promethium	Pm	96	Curium	Cm
27	Cobalt	Co	62	Samarium	Sm	97	Berkelium	Bk
28	Nickel	Ni	63	Europium	Eu	98	Californium	Cf
29	Copper	Cu	64	Gadolinium	Gd	99	Einsteinium	Es
30	Zinc	Zn	65	Terbium	Tb	100	Fermium	Fm
31	Gallium	Ga	66	Dysproium	Dy	101	Mendelevium	Md
32	Germanium	Ge	67	Holmium	Ho	102	Nobelium	No
33	Arsenic	As	68	Erbium	Er	103	Lawrencium	Lr
34	Selenium	Se	69	Thulium	Tm			
35	Bromine	Br	70	Ytterbium	Yb			

Note: This table was excerpted from Appendix A( Symbols and Atomic Numbers for Chemical Elements ) of ISO 31/8-1980( Quantities and Units of Physical Chemistry and Molecular Physics ) and Appendix Q( Names and Symbols for Radioactive Elements ) of ISO 31/9-1980( Quantities and Units of Atomic Physics and Nuclear Physics ).

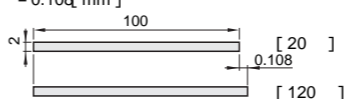
Solid	Volume V	Solid	Volume V	Solid	Volume V
Truncated cylinder 	$V = \frac{1}{4} d^2 h$ $= \frac{1}{4} d^2 \left( \frac{h_1 + h_2}{2} \right)$	Hollow cylinder 	$V = \frac{1}{4} h ( D^2 - d^2 )$ $= h ( D - t )$ $= h ( d + t )$	Circular cone 	$V = \frac{1}{3} r^2 h$ $= 1.0472 r^2 h$
Pyramid 	$V = \frac{1}{3} A = \frac{1}{6} a n r$ A = Area of base r = Radius of inscribed circle a = Length of a side of a regular polygon n = Number of the sides of a regular polygon	Truncated pyramid 	$V = \frac{h}{3} ( A + a + \sqrt{Aa} )$ A.a = Area of both ends	Sphere 	$V = \frac{4}{3} r^3 = 4.1888 r^3$ $= \frac{1}{6} D^3 = 0.5236 D^3$
Spherical crown 	$V = \frac{h^2}{3} ( 3r - h )$ $= \frac{h}{6} ( 3a^2 + h^2 )$ a is the radius.	Spherical segment 	$V = \frac{2}{3} r^2 h$ $= 2.0944 r^2 h$	Spherical belt 	$V = \frac{h}{6} ( 3a^2 + 3b^2 + h^2 )$
Ellipsoid 	$V = \frac{4}{3} abc$ In case of a spheroid ( b=c ) $V = \frac{4}{3} ab^2$	Torus 	$V = 2 \pi^2 R r^2$ $= 19.739 R r^2$ $= \frac{2}{3} D d^2$ $= 2.4674 D d^2$	Barrel 	When circumference makes a curve equal to the circular arc, $V = \frac{1}{12} ( 2D^2 + d^2 )$ When its periphery makes a curve equal to a parabolic line, $V = 0.209r ( 2D^2 Dd + 1/4d^2 )$

## ■ How to Calculate The Weight

Weight W[g] = Volume[cm<sup>3</sup>] × Specific gravity  
Example: Soft steel  
D = 16 L = 50mm, then the weight is:  
 $W = \frac{1}{4} D^2 \times L \times \text{Specific gravity}$   
 $= \frac{1}{4} \times 1.6^2 \times 5 \times 7.85$   
 $= 7.9 \text{ [ g ]}$

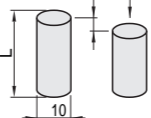
## ■ How to Calculate Dimensional Changes due to Thermal Expansion

Example: SKD61  
When the temperature of a pin whose D = 2 and L = 100mm raises by 100 , its dimensional change amount is:  
= Thermal expansion coefficient × Overall length × Temperature change  
 $= 10.8 \times 10^{-6} \times 100 \text{ mm} \times 100$   
 $= 0.108 \text{ [ mm ]}$



## ■ How to Calculate Distortion from Young's Modulus

Example: The distortion obtained when a load of P=1000kgf is applied to a 10 × L60 pin ( Material : SKD61 )



$E = \frac{PL}{A}$   
 $= \frac{PL}{\frac{\pi}{4} D^2} = \frac{1000 \times 60}{78.5 \times 21000}$   
0.036mm  
Crosssectional area  $A = \frac{\pi}{4} D^2 = 78.5$

## ■ Physical Characteristics of Metals

Materials	Specific gravity	Young's modulus		Thermal expansion coefficient	
		$\times 10^{-6} / ^\circ\text{C}$	GP	Pa	{Kgf/mm <sup>2</sup> }
Soft steel	7.85	11.7	214	21000	
NAK80	7.8	12.5	209	20500	
SKD61	7.75	10.8	214	21000	
SKH51	8.2	10.1	227	22300	
Cemented carbide V40	13.9	6.0	551	54000	
Cast iron	7.3	9.2 ~ 11.8	76 ~ 107	7500 ~ 10500	
SUS440C	7.78	10.2	208	20400	
Oxygen free copper C1020	8.9	17.6	119	11700	
6/4Brass C2801	8.4	20.8	105	10300	
Beryllium steel C1720	8.3	17.1	133	13000	
Aluminum A1100	2.7	23.6	70	6900	
Duralumin A7075	2.8	23.6	73	7200	
Titanium	4.5	8.4	108	10600	